

CUTTING AND PRINTING FILE

LIST OF DOCUMENTS

End Item : 7100154114 AC Type : 787 A/C: 0000 Assembly #: 1496 (676Z804006-3)

Standard: Version: Shop Order # : 321249

Sub-Files	Title
CFFL02 CFG03 ENDDOC	Cutting and Printing Files List No Description Found END OF DOCUMENT

CUTTING AND PRINTING FILE

LIST OF CUTTING AND PRINTING FILES

End Item :7100154114



A/C: 0000

Assembly #:1496 (676Z804006-3)

Shop Order # : 321249

AC Type : 787

321249/021L

File Name	Process Center	Wire #	Type	Cage	Reference	7 Code	Total Length	Unit	Stage	In Pr.	Done	Traceability	
												Name	Date
DC2637.XMT	IMPRESSION				BMS13-69C004B		3,000	££					
DC2637.XMT	IMPRESSION				BMS13-69D094B	7900005751	1,000	££					
DC2637.XMT	IMPRESSION				BMS13-69F094B	7900005750	1,000	££					
DC2637.XMT	IMPRESSION				BMS13-69G094B	7900002318	1,000	££					
EC2637.LDA	IMPRESSION							££					

CUTTING AND PRINTING FILE

LIST OF CUTTING AND PRINTING FILES

End Item :7100154114



A/C: 0000

Assembly #:1496 (676Z804006-3)

Shop Order # : 321249

AC Type : 787

321249/021L

File Name	Process Center	Wire #	Type	Cage	Reference	7 Code	Total Length	Unit	Stage	In Pr.	Done	Traceability	
												Name	Date
PC2637.ETQ	LASER EXIMER							IN	1				
PC2637_01.JLT	LASER EXIMER	1	G12	16	BMS13-60T47C02G016	7100165840	173,000	IN	1				
PC2637_02.JLT	LASER EXIMER	5	G12	20	BMS13-60T47C02G020	7100165841	865,000	IN	1				
PC2637_03.JLT	LASER EXIMER	2	G13	16	BMS13-60T47C03G016	7100165842	346,000	IN	1				
PC2637_04.JLT	LASER EXIMER	1	G14	20	BMS13-60T47C04G020	7100165843	173,000	IN	1				
PC2637_05.JLT	LASER EXIMER	2	T9-16	16	BMS13-78T09C03G016	7100165844	346,000	IN	1				

CUTTING AND PRINTING DOCUMENT

WIRE QUANTITY BY ELECTRICAL ITEM 1a. FASE

End Item:7100154114

AC Type : 787

A/C: 0000

Assembly: 1496(676Z804006-3)

Bundle: NA

Validity: NA

Quantity:

1,000

Phase Assembly: 1ST

Cutting File N.: 2637

Shop Order :321249



321249/021L

P/S	Sequence Number	Code Location / Implantation	Electrical Reference	Module Nbr.	File Part	Type	Gauge	Quantity	Machine Type	Operator Name	Date
1 1	1		D80712P			G13	16	1	LASER EXIMER		
	1	Total for the Electrical Item :	D80712P					1			
1 1	2		D80713P			G12	16	1	LASER EXIMER		
1 1	2		D80713P			G12	20	4	LASER EXIMER		
1 1	2		D80713P			G13	16	1	LASER EXIMER		
1 1	2		D80713P			G14	20	1	LASER EXIMER		
	2	Total for the Electrical Item :	D80713P					7			
1 1	3		D80714P			T9-16	16	2	LASER EXIMER		
	3	Total for the Electrical Item :	D80714P					2			
1 1	4		D80736P			G12	20	1	LASER EXIMER		
	4	Total for the Electrical Item :	D80736P					1			

End Item: 7100154114

Shop Order: 321249

A/C: 0000

Assembly: 149676Z804006-3

EO Number: C2LA00039492

END OF REPORT

Lanzamiento

1st END WORK INSTRUCTIONS FILE

LIST OF DOCUMENTS

End Item : 7100154114

Standard:

Version:

Shop Order # : 321249

AC Type : 787

A/C: 0000

Assembly #: 1496 (676Z804006-3)

Phase : 1ST

Sub-Files	Title
ENDMA FFEC02 WLPLC	No Description Found First End Extremity Code List No Description Found

FIRST END MANUFACTURING INSTRUCTIONS

ELECTRICAL ITEM **D80712P**

STD TIME

CONDUCTORS QTY **4**

S/A COMPLETE

SEC **0001**

LOCATION **N/A**

CLOCKING**N/A**

WIRES QTY **1**

ENVIRONMENT

N/A

PART NUMBER	DESCRIPTION	7 CODE	QTY	U/M	ACC	ID LEGEND	COLOR	ID P/N
BACC10MA13	BACKSHELL	7100144162	1,000	UN		W804006 D80712P	N/A	BMS13-69D094B
MS27488-16-1	SEALING PLUG	7900002093	1,000	UN				
M23053/5-106-4	HEAT SHRINK SLEEVE	7900002215	1,000	UN				
BACC63CT13-4PN	CONNECTOR	7100130358	1,000	UN				
BACC47GC3A	CONTACT	7100130339	3,000	UN				

SPECIAL INSTRUCTIONS

REFERENCE LE-038-001 - SEAL PLUG REMOVAL

Reference Boeing Document D6-83525-639

Reference Boeing Document D6-83525-639

Seal Plug Installation - Standard Contact Cavities

Seal Plug Installation - Standard Contact Cavities

Reference Labinal Document D6-83525-201

MIL-C-38999 Type Connectors

Reference Boeing Document D6-83525-682

Circular Swing Arm Backshells with Braid Socks

RELLENE CAVIDADES VACIAS CON FILLERS.

RELLENE CAVIDADES MARCADAS CON FILLERS SOLAMENTE

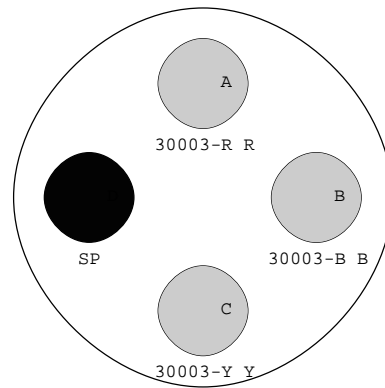
STAMPING AREA

CRIMPING		TOOLING		SOLDER SLEEVE		INSERTION		CLOSING		OPERATION 6		OPERATION 7			
OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP
DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY	

TERM CODE AND TOOLING TABLE

TERM CODE	PART NUMBER	STRIP LENGTH	TOOL	Description	SELECTOR						INSERT TOOL	EXTRACT TOOL	NOTES
					16								
C3A	BACC47GC3A	0,190	M22520/1-01	CRIMPING	6B						M81969/14-03		
			WA27F	CRIMPING	6B								
			M22520/1-04	LOCATOR	6B								
BC	M23053/5-106-4			LOCATOR									

WIRE LIST BY ELECTRICAL ITEM: D80712P											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
		BB	30003 D80111J	BMS13-60T47C03G016 18	16		173,000		C3A		
		AR	30003 D80111J	BMS13-60T47C03G016 7	16		173,000		C3A		
		CY	30003 D80111J	BMS13-60T47C03G016 19	16		173,000		C3A		
	SOCK	Z	30003 D80111J	BMS13-60T47C03G016 SOCK	16		173,000	1	BC		
NOTE		NOTE DESCRIPTION									



BACC63CT13-4PN

(SP) = Sealing Plug
(CS) = Contact + SP
(CT) = Contact
(DC) = Dummy Contact

FIRST END MANUFACTURING INSTRUCTIONS

ELECTRICAL ITEM **D80713P**

STD TIME

CONDUCTORS QTY **24**

S/A COMPLETE

SEC **0002**

LOCATION **N/A**

CLOCKING**N/A**

WIRES QTY **7**

ENVIRONMENT

N/A

PART NUMBER	DESCRIPTION	7 CODE	QTY	U/M	ACC	ID LEGEND	COLOR	ID P/N
BACC10MA25	BACKSHELL	7100160293	1,000	UN		W804006 D80713P	N/A	BMS13-69F094B
MS27488-16-1	SEALING PLUG	7900002093	20,000	UN				
M23053/5-105-4	yeLLOW SLEEVEING	7900002220	5,000	UN				
M23053/5-106-4	HEAT SHRINK SLEEVE	7900002215	2,000	UN				
BACC63CT25-37PN	CIRCULAR CONNECTOR	7100165838	1,000	UN				
BACC47GC2A	CONTACT	7100130338	14,000	UN				
BACC47GC3A	CONTACT	7100130339	3,000	UN				

SPECIAL INSTRUCTIONS

REFERENCE LE-038-001 - SEAL PLUG REMOVAL

Reference Boeing Document D6-83525-639

Reference Boeing Document D6-83525-639

Seal Plug Installation - Standard Contact Cavities

Seal Plug Installation - Standard Contact Cavities

Reference Labinal Document D6-83525-201

MIL-C-38999 Type Connectors

Reference Boeing Document D6-83525-682

Circular Swing Arm Backshells with Braid Socks

RELLENE CAVIDADES VACIAS CON FILLERS.

RELLENE CAVIDADES MARCADAS CON FILLERS SOLAMENTE

STAMPING AREA

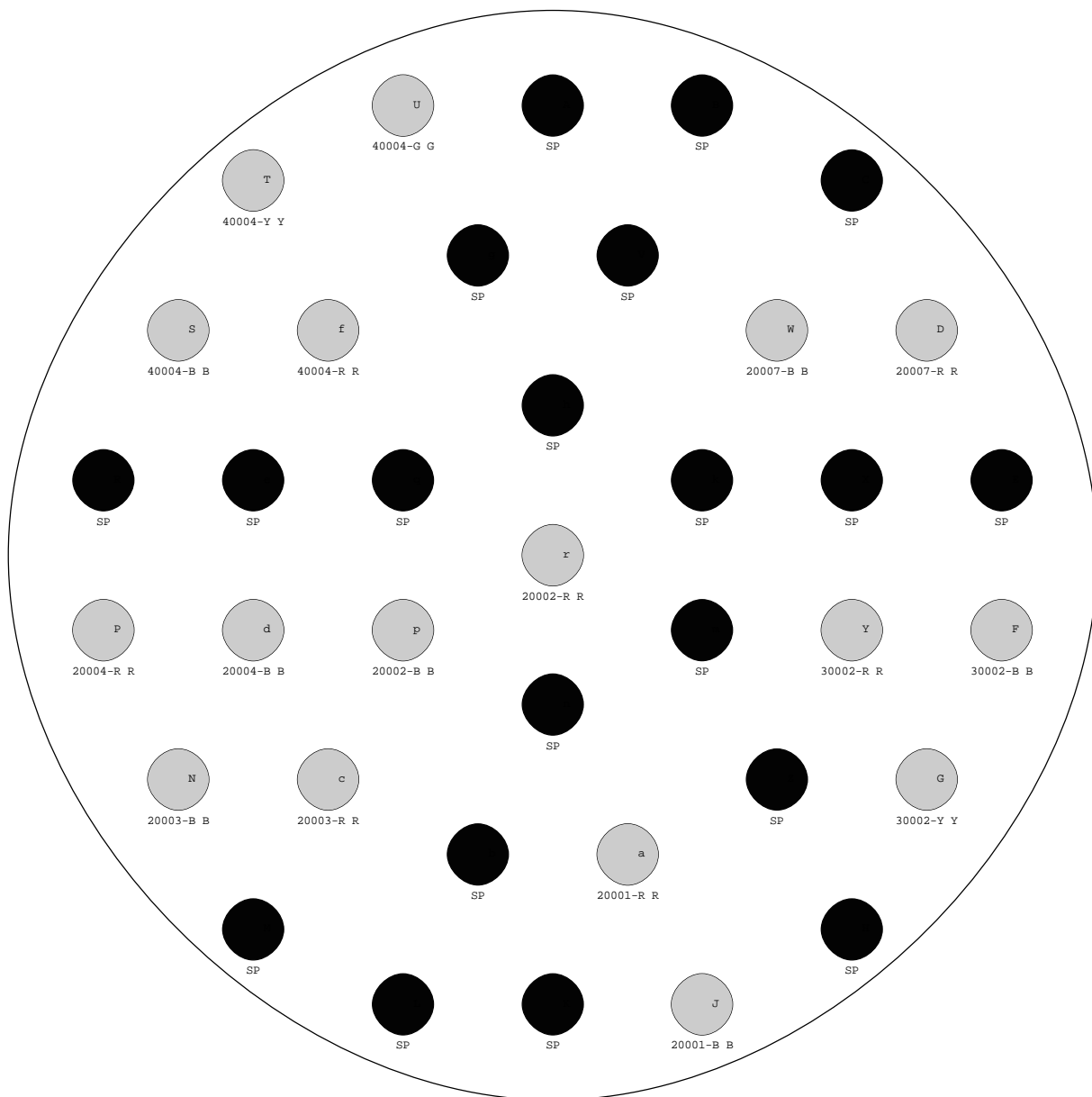
CRIMPING		TOOLING		SOLDER SLEEVE		INSERTION		CLOSING		OPERATION 6		OPERATION 7			
OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP
DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY	

TERM CODE AND TOOLING TABLE

TERM CODE	PART NUMBER	STRIP LENGTH	TOOL	Description	SELECTOR						INSERT TOOL	EXTRACT TOOL	NOTES
					20	16							
C2A	BACC47GC2A	0,190	M22520/1-01	CRIMPING	6						M81969/14-02		
			WA22	CRIMPING	6								
			M22520/1-04	LOCATOR	6								
			M22520/2-10	LOCATOR	6								
C3A	BACC47GC3A	0,190	M22520/1-01	CRIMPING	4B	6B					M81969/14-03		
			WA27F	CRIMPING	4B	6B							
			M22520/1-04	LOCATOR	4B	6B							
BG	M23053/5-105-4			LOCATOR									
BC	M23053/5-106-4			LOCATOR									

WIRE LIST BY ELECTRICAL ITEM: D80713P											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	J	B	20001 D80111J	BMS13-60T47C02G020 27	20		173,000		C2A		
	a	R	20001 D80111J	BMS13-60T47C02G020 12	20		173,000		C2A		
	SOCK	Z	20001 D80111J	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	p	B	20002 D80111J	BMS13-60T47C02G020 4	20		173,000		C2A		
	r	R	20002 D80111J	BMS13-60T47C02G020 13	20		173,000		C2A		
	SOCK	Z	20002 D80111J	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	N	B	20003 D80111J	BMS13-60T47C02G020 29	20		173,000		C2A		
	c	R	20003 D80111J	BMS13-60T47C02G020 28	20		173,000		C2A		
	SOCK	Z	20003 D80111J	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	d	B	20004 D80111J	BMS13-60T47C02G020 14	20		173,000		C2A		
	P	R	20004 D80111J	BMS13-60T47C02G020 30	20		173,000		C2A		
	SOCK	Z	20004 D80111J	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	W	B	20007 D80111J	BMS13-60T47C02G016 3	16		173,000		C2A		
	D	R	20007 D80111J	BMS13-60T47C02G016 1	16		173,000		C2A		
	SOCK	Z	20007 D80111J	BMS13-60T47C02G016 SOCK	16		173,000	1	BC		

WIRE LIST BY ELECTRICAL ITEM: D80713P											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	FB		30002 D80111J	BMS13-60T47C03G016 20	16		173,000		C2A		
	YR		30002 D80111J	BMS13-60T47C03G016 8	16		173,000		C2A		
	GY		30002 D80111J	BMS13-60T47C03G016 21	16		173,000		C2A		
	SOCK	Z	30002 D80111J	BMS13-60T47C03G016 SOCK	16		173,000	1	BC		
	SB		40004 D80111J	BMS13-60T47C04G020 15	20		173,000		C3A		
	UG		40004 D80111J	BMS13-60T47C04G020 17	20		173,000		C3A		
	fR		40004 D80111J	BMS13-60T47C04G020 5	20		173,000		C2A		
	TY		40004 D80111J	BMS13-60T47C04G020 16	20		173,000		C3A		
	SOCK	Z	40004 D80111J	BMS13-60T47C04G020 SOCK	20		173,000	1	BG		
NOTE		NOTE DESCRIPTION									



BACC63CT25-37PN

(SP) = Sealing Plug
 (CS) = Contact + SP
 (CT) = Contact
 (DC) = Dummy Contact

FIRST END MANUFACTURING INSTRUCTIONS

ELECTRICAL ITEM **D80714P**

STD TIME

CONDUCTORS QTY **8**

S/A COMPLETE

SEC **0003**

LOCATION **N/A**

CLOCKING**N/A**

WIRES QTY **2**

ENVIRONMENT

N/A

PART NUMBER	DESCRIPTION	7 CODE	QTY	U/M	ACC	ID LEGEND	COLOR	ID P/N
BACC10MA17	BACKSHELL	7100144164	1,000	UN		N/A	N/A	N/A
MS27488-16-1	SEALING PLUG	7900002093	2,000	UN				
M23053/5-107-4	HEAT SHRINK SLEEVE	7900002225	2,000	UN				
BACC63CT17-8PN	CONNECTOR	7100130537	1,000	UN				
BACC47GC3A	CONTACT	7100130339	6,000	UN				

SPECIAL INSTRUCTIONS

REFERENCE LE-038-001 - SEAL PLUG REMOVAL

Reference Boeing Document D6-83525-639

Reference Boeing Document D6-83525-639

Seal Plug Installation - Standard Contact Cavities

Seal Plug Installation - Standard Contact Cavities

Reference Labinal Document D6-83525-201

MIL-C-38999 Type Connectors

Reference Boeing Document D6-83525-682

Circular Swing Arm Backshells with Braid Socks

RELLENE CAVIDADES VACIAS CON FILLERS.

RELLENE CAVIDADES MARCADAS CON FILLERS SOLAMENTE

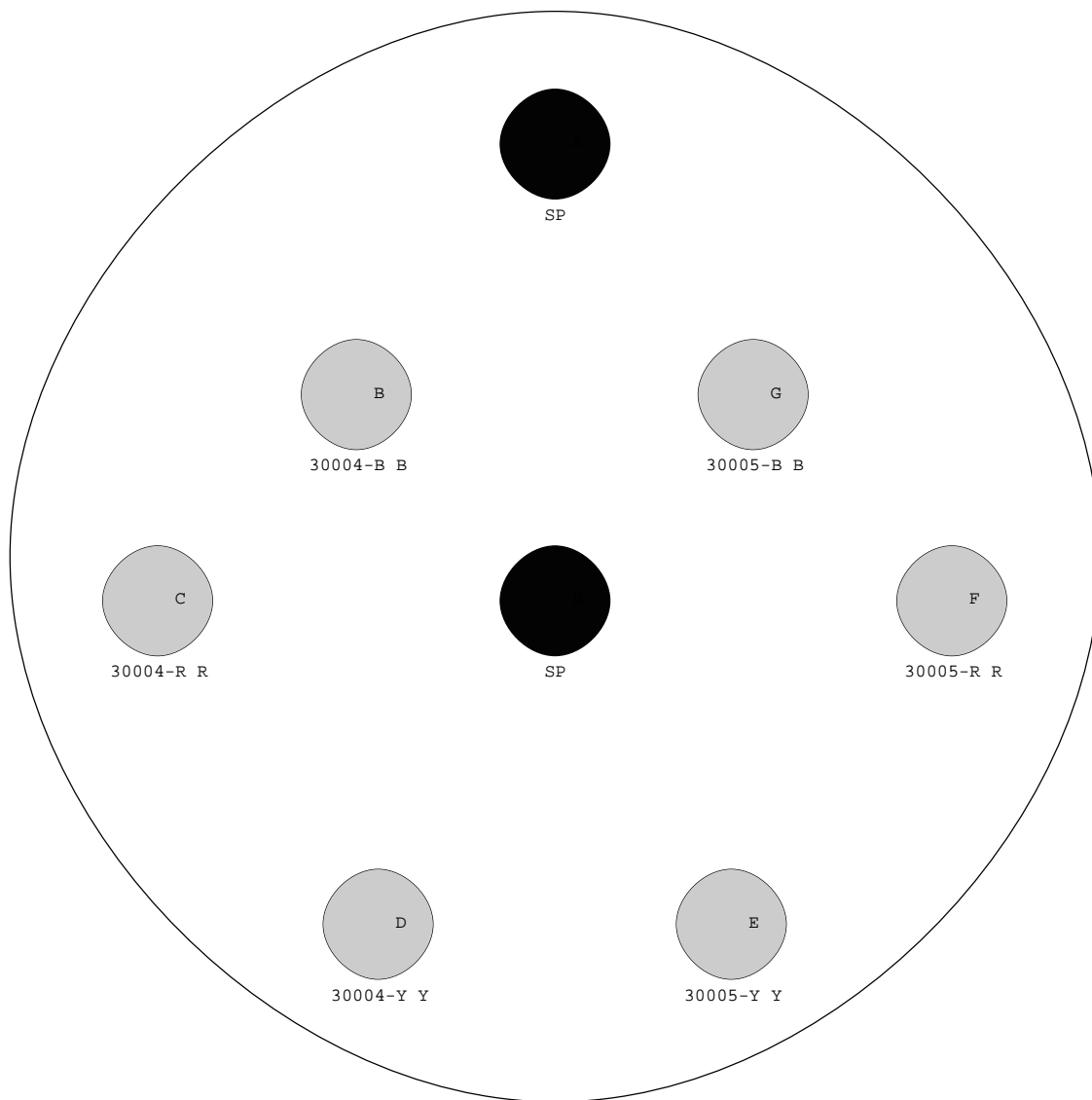
STAMPING AREA

CRIMPING		TOOLING		SOLDER SLEEVE		INSERTION		CLOSING		OPERATION 6		OPERATION 7			
OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP
DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY	

TERM CODE AND TOOLING TABLE

TERM CODE	PART NUMBER	STRIP LENGTH	TOOL	Description	SELECTOR						INSERT TOOL	EXTRACT TOOL	NOTES
					16								
C3A	BACC47GC3A	0,190	M22520/1-01	CRIMPING	6B						M81969/14-03		
			WA27F	CRIMPING	6B								
			M22520/1-04	LOCATOR	6B								
BA	M23053/5-107-4			LOCATOR									

WIRE LIST BY ELECTRICAL ITEM: D80714P											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	BB		30004 D80111J	BMS13-78T09C03G016 22	16		173,000		C3A		
	CR		30004 D80111J	BMS13-78T09C03G016 9	16		173,000		C3A		
	DY		30004 D80111J	BMS13-78T09C03G016 23	16		173,000		C3A		
	SOCK Z		30004 D80111J	BMS13-78T09C03G016 SOCK	16		173,000	1	BA		
	GB		30005 D80111J	BMS13-78T09C03G016 24	16		173,000		C3A		
	FR		30005 D80111J	BMS13-78T09C03G016 10	16		173,000		C3A		
	EY		30005 D80111J	BMS13-78T09C03G016 25	16		173,000		C3A		
	SOCK Z		30005 D80111J	BMS13-78T09C03G016 SOCK	16		173,000	1	BA		
NOTE		NOTE DESCRIPTION									



BACC63CT17-8PN

(SP) = Sealing Plug
(CS) = Contact + SP
(CT) = Contact
(DC) = Dummy Contact

FIRST END MANUFACTURING INSTRUCTIONS

ELECTRICAL ITEM **D80736P**

STD TIME

CONDUCTORS QTY **3**

S/A COMPLETE

SEC **0004**

LOCATION **N/A**

CLOCKING**N/A**

WIRES QTY **1**

ENVIRONMENT

N/A

PART NUMBER	DESCRIPTION	7 CODE	QTY	U/M	ACC	ID LEGEND	COLOR	ID P/N
BACC10MA13	BACKSHELL	7100144162	1,000	UN		W804006 D80736P	N/A	BMS13-69C004B
MS27488-16-1	SEALING PLUG	7900002093	2,000	UN				
M23053/5-105-4	yeLLOW SLEEVING	7900002220	1,000	UN				
BACC63CT13-4PN	CONNECTOR	7100130358	1,000	UN				
BACC47GC2A	CONTACT	7100130338	2,000	UN				

SPECIAL INSTRUCTIONS

REFERENCE LE-038-001 - SEAL PLUG REMOVAL

Reference Boeing Document D6-83525-639

Reference Boeing Document D6-83525-639

Seal Plug Installation - Standard Contact Cavities

Seal Plug Installation - Standard Contact Cavities

Reference Labinal Document D6-83525-201

MIL-C-38999 Type Connectors

Reference Boeing Document D6-83525-682

Circular Swing Arm Backshells with Braid Socks

RELLENE CAVIDADES VACIAS CON FILLERS.

RELLENE CAVIDADES MARCADAS CON FILLERS SOLAMENTE

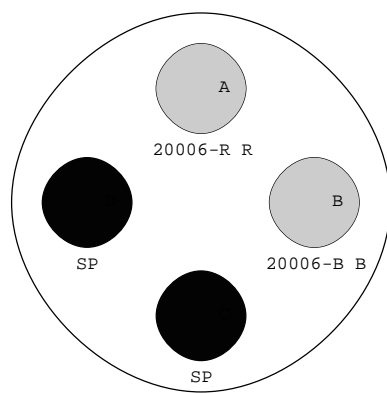
STAMPING AREA

CRIMPING		TOOLING		SOLDER SLEEVE		INSERTION		CLOSING		OPERATION 6		OPERATION 7			
OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP
DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY		DD/MM/YY	

TERM CODE AND TOOLING TABLE

TERM CODE	PART NUMBER	STRIP LENGTH	TOOL	Description	SELECTOR						INSERT TOOL	EXTRACT TOOL	NOTES
					20								
C2A	BACC47GC2A	0,190	M22520/1-01	CRIMPING	6						M81969/14-02		
			WA22	CRIMPING	6								
			M22520/1-04	LOCATOR	6								
			M22520/2-10	LOCATOR	6								
BG	M23053/5-105-4			LOCATOR									

WIRE LIST BY ELECTRICAL ITEM: D80736P											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	BB		20006 D80111J	BMS13-60T47C02G020 26	20		173,000		C2A		
	AR		20006 D80111J	BMS13-60T47C02G020 11	20		173,000		C2A		
	SOCK	Z	20006 D80111J	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
NOTE		NOTE DESCRIPTION									



BACC63CT13-4PN

(SP) = Sealing Plug
(CS) = Contact + SP
(CT) = Contact
(DC) = Dummy Contact

2nd END WORK INSTRUCTIONS FIL LIST OF DOCUMENTS

End Item : 7100154114

Standard:

Version:

Shop Order # : 321249

AC Type : 787

A/C:

0000

Assembly #: 1496(676Z804006-3)

Phase : 2ND

Sub-Files	Title
ENDMA SFEC02 WLPLC	No Description Found Second End Extremity Code List No Description Found

SECOND END MANUFACTURING INSTRUCTIONS

ELECTRICAL ITEM D80111JSTD TIMECONDUCTORS QTY 39

SEC 0005LOCATION N/ACLOCKINGN/AWIRES QTY 11ENVIRONMENTN/A

PART NUMBER	DESCRIPTION	7 CODE	QTY	U/M	ACC	ID LEGEND	COLOR	ID P/N
BACC10MM24	BACKSHELL	7100142527	1,000	UN		W804006 D80111J	N/A	BMS13-69G094B
MS27488-16-1	SEALING PLUG	7900002093	2,000	UN				
M23053/5-105-4	yeLLOW SLEEVEING	7900002220	6,000	UN				
M23053/5-106-4	HEAT SHRINK SLEEVE	7900002215	3,000	UN				
M23053/5-107-4	HEAT SHRINK SLEEVE	7900002225	2,000	UN				
BACC63CN2430S6	CONNECTOR THR, CIRC RECEPTACLE	7100135204	1,000	UN				
BACC47ET2	CONTACT	7900000771	28,000	UN				

SPECIAL INSTRUCTIONS

REFERENCE LE-038-001 - SEAL PLUG REMOVAL

Reference Boeing Document D6-83525-639

Seal Plug Installation - Standard Contact Cavities

RELLENE CAVIDADES VACIAS CON FILLERS.

RELLENE CAVIDADES MARCADAS CON FILLERS SOLAMENTE

STAMPING AREA

CRIMPING		TOOLING		SOLDER SLEEVE		INSERTION		CLOSING		OPERATION 6		OPERATION 7			
OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP	OP	INSP

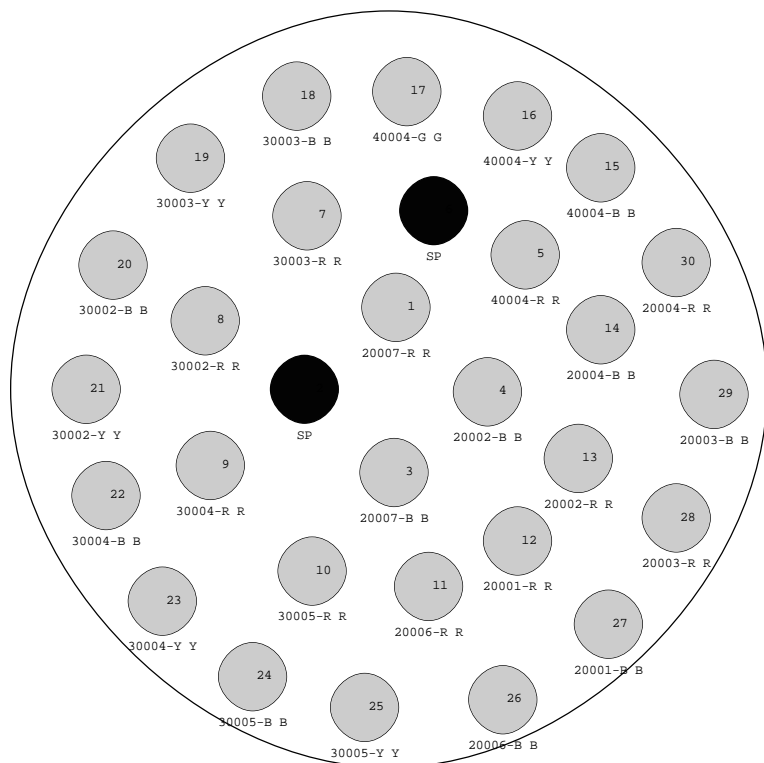
TERM CODE AND TOOLING TABLE

TERM CODE	PART NUMBER	STRIP LENGTH	TOOL	Description	SELECTOR						INSERT TOOL	EXTRACT TOOL	NOTES
					20	16							
ET2	BACC47ET2	0,250	M22520/1-01	CRIMPING	4B	6B					M81969/14-03		
			WA27F	CRIMPING	4B	6B							
			M22520/1-02	LOCATOR	4B	6B							
BG	M23053/5-105-4			LOCATOR									
BC	M23053/5-106-4			LOCATOR									
BA	M23053/5-107-4			LOCATOR									

WIRE LIST BY ELECTRICAL ITEM: D80111J											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	27	B	20001 D80713P	BMS13-60T47C02G020 J	20		173,000		ET2		
	12	R	20001 D80713P	BMS13-60T47C02G020 a	20		173,000		ET2		
	SOCK	Z	20001 D80713P	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	4	B	20002 D80713P	BMS13-60T47C02G020 p	20		173,000		ET2		
	13	R	20002 D80713P	BMS13-60T47C02G020 r	20		173,000		ET2		
	SOCK	Z	20002 D80713P	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	29	B	20003 D80713P	BMS13-60T47C02G020 N	20		173,000		ET2		
	28	R	20003 D80713P	BMS13-60T47C02G020 c	20		173,000		ET2		
	SOCK	Z	20003 D80713P	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	14	B	20004 D80713P	BMS13-60T47C02G020 d	20		173,000		ET2		
	30	R	20004 D80713P	BMS13-60T47C02G020 P	20		173,000		ET2		
	SOCK	Z	20004 D80713P	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		
	26	B	20006 D80736P	BMS13-60T47C02G020 B	20		173,000		ET2		
	11	R	20006 D80736P	BMS13-60T47C02G020 A	20		173,000		ET2		
	SOCK	Z	20006 D80736P	BMS13-60T47C02G020 SOCK	20		173,000	1	BG		

WIRE LIST BY ELECTRICAL ITEM: D80111J											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	3	B	20007 D80713P	BMS13-60T47C02G016 W	16		173,000		ET2		
	1	R	20007 D80713P	BMS13-60T47C02G016 D	16		173,000		ET2		
	SOCK	Z	20007 D80713P	BMS13-60T47C02G016 SOCK	16		173,000	1	BC		
	20	B	30002 D80713P	BMS13-60T47C03G016 F	16		173,000		ET2		
	8	R	30002 D80713P	BMS13-60T47C03G016 Y	16		173,000		ET2		
	21	Y	30002 D80713P	BMS13-60T47C03G016 G	16		173,000		ET2		
	SOCK	Z	30002 D80713P	BMS13-60T47C03G016 SOCK	16		173,000	1	BC		
	18	B	30003 D80712P	BMS13-60T47C03G016 B	16		173,000		ET2		
	7	R	30003 D80712P	BMS13-60T47C03G016 A	16		173,000		ET2		
	19	Y	30003 D80712P	BMS13-60T47C03G016 C	16		173,000		ET2		
	SOCK	Z	30003 D80712P	BMS13-60T47C03G016 SOCK	16		173,000	1	BC		
	22	B	30004 D80714P	BMS13-78T09C03G016 B	16		173,000		ET2		
	9	R	30004 D80714P	BMS13-78T09C03G016 C	16		173,000		ET2		
	23	Y	30004 D80714P	BMS13-78T09C03G016 D	16		173,000		ET2		
	SOCK	Z	30004 D80714P	BMS13-78T09C03G016 SOCK	16		173,000	1	BA		

WIRE LIST BY ELECTRICAL ITEM: D80111J											
MODULE	CAVITY	COLOR	WIRE / ELECTRICAL ITEM EXTR. B.	PART NUMBER / CAVITY B	GAUGE	HEXA	SHIELD CODE / LENGTH	SPL	TERM CODE	NOTE	ROUTE
	24	B	30005 D80714P	BMS13-78T09C03G016 G	16		173,000		ET2		
	10	R	30005 D80714P	BMS13-78T09C03G016 F	16		173,000		ET2		
	25	Y	30005 D80714P	BMS13-78T09C03G016 E	16		173,000		ET2		
	SOCK	Z	30005 D80714P	BMS13-78T09C03G016 SOCK	16		173,000	1	BA		
	15	B	40004 D80713P	BMS13-60T47C04G020 S	20		173,000		ET2		
	17	G	40004 D80713P	BMS13-60T47C04G020 U	20		173,000		ET2		
	5	R	40004 D80713P	BMS13-60T47C04G020 f	20		173,000		ET2		
	16	Y	40004 D80713P	BMS13-60T47C04G020 T	20		173,000		ET2		
	SOCK	Z	40004 D80713P	BMS13-60T47C04G020 SOCK	20		173,000	1	BG		
NOTE		NOTE DESCRIPTION									



BACC63CN2430S6

(SP) = Sealing Plug
 (CS) = Contact + SP
 (CT) = Contact
 (DC) = Dummy Contact

2nd END WORK INSTRUCTIONS FILE

EXTREMITY CODES & ASSOCIATED TOOLS

Code 7 Fab : 7100154114 A/C Type : 787 A/C: 0000 Assembly : 1496 (676Z804006-3) Shop Order : 321249

Bundle : 676Z804006-3

Validity : V0003

Assembly Phase: 2ND

Ext. Code	Reference	7 Code	P/S	Tool	Tool Type	Gauge	Adjustment	Inserters	Remover
ET2	BACC47ET2	7900000771	1	WA27F	CRIMPING	16	6B	M81969/14-03	
				M22520/1-02	LOCATOR				
ET2	BACC47ET2	7900000771	1	WA27F	CRIMPING	20	4B		
				M22520/1-02	LOCATOR				

P/S : P: Sleeve Phase U : Sleeve Unicut 1: Principal Contact 2: Reductor 1 3: Reductor 2 4: Contact Wire 1 5: Contact Wire 2 0: Not Definite

ROUTING FILES

LIST OF DOCUMENTS

End Item : 7100154114

AC Type : 787

A/C: 0000

Assembly #: 1496 (676Z804006-3)

Standard:

Version:

Shop Order # : 321249

Sub-Files	Title
RFRD01 STSH1	Technical Data Referential No Description Found

ROUTING FILE TECHNICAL DATA REFERENTIAL

End Item: 7100154114 A/C Type: 787 A/C: 0000 Assembly : 1496 (676Z804006-3) Shop Order :321249

VB	Jigboard	Rev. Letter	Bundle	Validity	Tracking Number	Customer Reference	Bundle Definition	Qty	Route/Sub New PN	New Jigb	Jigboard Location
804006	F804006	---	676Z804006-3	V0003	BGN	676Z804006-3	Wire Harness - VFSGL2 Control	1			FLOOR

PREPARATION FILE LIST OF DOCUMENTS

End Item : 7100154114

AC Type : 787

A/C: 0000

Assembly #: 1496 (676Z804006-3)

Standard:

Version:

Shop Order # : 321249

Sub-Files	Title
WIRL1	No Description Found

Wire Number	Color	Wire Type	Gauge	Length	Unit	SPL	Group	Family	From	GANG	Cavity	Term Code	Note	Location	To	GANG	Cavity	Term Code	Note	Location	Routing Index
20001-B	B	G12	20	173,000	IN			BN	D80713P		J	C2A			D80111J		27	ET2			
20001-R	R	G12	20	173,000	IN			BN	D80713P		a	C2A			D80111J		12	ET2			
20001-Z	Z	G12	20	173,000	IN	1		BN	D80713P		SOCK	BG			D80111J		SOCK	BG			
20002-B	B	G12	20	173,000	IN			BO	D80713P		p	C2A			D80111J		4	ET2			
20002-R	R	G12	20	173,000	IN			BO	D80713P		r	C2A			D80111J		13	ET2			
20002-Z	Z	G12	20	173,000	IN	1		BO	D80713P		SOCK	BG			D80111J		SOCK	BG			
20003-B	B	G12	20	173,000	IN			BP	D80713P		N	C2A			D80111J		29	ET2			
20003-R	R	G12	20	173,000	IN			BP	D80713P		c	C2A			D80111J		28	ET2			
20003-Z	Z	G12	20	173,000	IN	1		BP	D80713P		SOCK	BG			D80111J		SOCK	BG			
20004-B	B	G12	20	173,000	IN			BQ	D80713P		d	C2A			D80111J		14	ET2			
20004-R	R	G12	20	173,000	IN			BQ	D80713P		P	C2A			D80111J		30	ET2			
20004-Z	Z	G12	20	173,000	IN	1		BQ	D80713P		SOCK	BG			D80111J		SOCK	BG			
20006-B	B	G12	20	173,000	IN			BX	D80736P		B	C2A			D80111J		26	ET2			
20006-R	R	G12	20	173,000	IN			BX	D80736P		A	C2A			D80111J		11	ET2			
20006-Z	Z	G12	20	173,000	IN	1		BX	D80736P		SOCK	BG			D80111J		SOCK	BG			
20007-B	B	G12	16	173,000	IN			BY	D80713P		W	C2A			D80111J		3	ET2			
20007-R	R	G12	16	173,000	IN			BY	D80713P		D	C2A			D80111J		1	ET2			
20007-Z	Z	G12	16	173,000	IN	1		BY	D80713P		SOCK	BC			D80111J		SOCK	BC			
30002-B	B	G13	16	173,000	IN			BS	D80713P		F	C2A			D80111J		20	ET2			
30002-R	R	G13	16	173,000	IN			BS	D80713P		Y	C2A			D80111J		8	ET2			
30002-Y	Y	G13	16	173,000	IN			BS	D80713P		G	C2A			D80111J		21	ET2			
30002-Z	Z	G13	16	173,000	IN	1		BS	D80713P		SOCK	BC			D80111J		SOCK	BC			
30003-B	B	G13	16	173,000	IN			BW	D80712P		B	C3A			D80111J		18	ET2			
30003-R	R	G13	16	173,000	IN			BW	D80712P		A	C3A			D80111J		7	ET2			
30003-Y	Y	G13	16	173,000	IN			BW	D80712P		C	C3A			D80111J		19	ET2			
30003-Z	Z	G13	16	173,000	IN	1		BW	D80712P		SOCK	BC			D80111J		SOCK	BC			
30004-B	B	T9-16	16	173,000	IN			BT	D80714P		B	C3A			D80111J		22	ET2			
30004-R	R	T9-16	16	173,000	IN			BT	D80714P		C	C3A			D80111J		9	ET2			
30004-Y	Y	T9-16	16	173,000	IN			BT	D80714P		D	C3A			D80111J		23	ET2			
30004-Z	Z	T9-16	16	173,000	IN	1		BT	D80714P		SOCK	BA			D80111J		SOCK	BA			
30005-B	B	T9-16	16	173,000	IN			BU	D80714P		G	C3A			D80111J		24	ET2			
30005-R	R	T9-16	16	173,000	IN			BU	D80714P		F	C3A			D80111J		10	ET2			

Wire Number	Color	Wire Type	Gauge	Length	Unit	SPL	Group	Family	From	GANG	Cavity	Term Code	Note	Location	To	GANG	Cavity	Term Code	Note	Location	Routing Index
30005-Y	Y	T9-16	16	173,000	IN			BU	D80714P		E	C3A			D80111J		25	ET2			
30005-Z	Z	T9-16	16	173,000	IN	1		BU	D80714P		SOCK	BA			D80111J		SOCK	BA			
40004-B	B	G14	20	173,000	IN			BR	D80713P		S	C3A			D80111J		15	ET2			
40004-G	G	G14	20	173,000	IN			BR	D80713P		U	C3A			D80111J		17	ET2			
40004-R	R	G14	20	173,000	IN			BR	D80713P		f	C2A			D80111J		5	ET2			
40004-Y	Y	G14	20	173,000	IN			BR	D80713P		T	C3A			D80111J		16	ET2			
40004-Z	Z	G14	20	173,000	IN	1		BR	D80713P		SOCK	BG			D80111J		SOCK	BG			